

**Edition 01.2017** 

# Status Report DETOX TO ZERO by OEKO-TEX®

**OEKO-TEX® - International Association for Research and Testing in the Field of Textile and Leather Ecology.** 





DTI Tekstil Teknologisk Institut Gregersensvej 2630 Taastrup, Denmark



## Company

# **UTENOS TRIKOTAZAS**

J. Basanaviciaus Str. 122 28214 UTENA, LITHUANIA

# **DETOX TO ZERO by OEKO-TEX® Report No.**

18000504/1

## **DETOX TO ZERO Performance**

|                           | 0% | 100% |
|---------------------------|----|------|
| DETOX TO ZERO PERFORMANCE |    |      |
| WASTEWATER AND SLUDGE     |    | 95%  |
| MRSL                      |    | 99%  |
| GENERAL MANAGEMENT        |    | 90%  |

# **Status Report Issued 06.07.2018**

The DETOX TO ZERO status report consists of 30 pages.



## **Content**

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|         |   | Max.  | Actual |      |    |
|---------|---|-------|--------|------|----|
| No.     | Description   | Score | Score  | in % |    |
| 1       | Wastewater and sludge                                 | 269   | 255    | 95   | 9  |
| 2       | MRSL  | 383   | 381    | 99   | 11 |
| 3       | General management                                    | 256   | 231    | 90   | 12 |
|         | 3.1 Management system/organization (responsibilities) | 39    | 39     | 100  | 12 |
|         | 3.2 Chemical management                               | 60    | 45     | 75   | 15 |
|         | 3.3 Permits, legal requirements (license)             | 50    | 50     | 100  | 17 |
|         | 3.4 Environment, health & safety (EHS)                | 70    | 63     | 90   | 18 |
|         | 3.5 Production process                                | 18    | 17     | 94   | 21 |
|         | 3.6 Storage   | 19    | 17     | 89   | 23 |
| Annex/P | Photos  |       |        |      | 24 |

# **Institute - Contact Information**

Name DTI Tekstil Teknologisk Institut

Address Gregersensvej
City 2630 Taastrup
Country Denmark

Auditor(s) Johnny Rodam (DTI), Jürgen Purc (HTTI)

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## **General Company Information**

**Company contact** 

Name UTENOS TRIKOTAZAS
Address J. Basanaviciaus Str. 122
City 28214 UTENA, LITHUANIA

Contact details nominated OEKO-TEX® responsible person

Name Project Manager Jurgita Stankuniene

Email jurgita.stankuniene@ut.lt

**Company information** 

Checked areas Knitting, dyeing, digital printing, printing, cutting, sewing, boiler & generator room, dyes &

chemicals store, yarn & fabric store, waste storage.

Article produced/dealed with T-shirts

production process knitting-bleaching-dyeing-printing-finishing-cutting-sewing-logistic

Audit information

Basis of the report The basis of the DETOX TO ZERO verification is the completion of the assessment

including an evaluation through DTI Tekstil Teknologisk Institut as well as the auditing of the production facility. UTENOS TRIKOTAZAS completed the assessment on 01.06.2018 and was audited in UTENA on 05.06.2018 by the OEKO-TEX® Institute DTI Tekstil

Teknologisk Institut.

Start of verification 09.05.2018
Date of finishing assessment tool 01.06.2018

Date of audit on-site 05.06.2018 - 06.06.2018

Participants Ms. Jurgita Stankūnienė (Project Manager)

**Quality of data** 

Assessment Sufficient Audit on-site Good



### **Executive Summary Report**

#### 1. Wastewater and sludge

The provided wastewater report (WW) doesn't completely meet the criteria given by the DETOX TO ZERO MRSL. The report from Intertek, dated 27.06.2018, shows that 8 substances were detected with concentration above the DETOX TO ZERO reporting limit. This affects 1 of the 11 priority chemical groups.

#### Findings:

Antimony (Sb), CAS No. 7440-36-0, 1,519  $\mu$ g/L. Chromium (total Cr), CAS No. 7440-47-3, 15.455  $\mu$ g/L. Copper (Cu), CAS No. 7440-50-8, 85,235  $\mu$ g/L. Nickel (Ni), CAS No. 7440-02-0, 3,982  $\mu$ g/L. Zinc (Zn), CAS No. 7440-66-6, 154,439  $\mu$ g/L. Cadmium (Cd), CAS No. 7440-43-9, 0,162  $\mu$ g/L. Lead (Pb), CAS No. 7439-92-1, 3,953  $\mu$ g/L and Manganese (Mn), CAS No. 7439-96-5 74.8  $\mu$ g/L.

The provided water report (incoming water) doesn't completely meet the criteria given by the DETOX TO ZERO MRSL. The report from Intertek, dated 27.06.2018, shows that 3 substances were detected with concentration above the DETOX TO ZERO reporting limit. This affects 1 of the 11 priority chemical groups.

#### Findings:

Copper, (Cu) CAS No. 7440-50-8, 22.1 μg/L. Zinc, (Zn) CAS No. 7440-66-6, 5.55 μg/L. Lead, (Pb) CAS No. 7439-92-1, 5.9 μg/L.

Following additional reports has been required by Greenpeace (bleaching & dyeing).

The provided wastewater Report (bleaching) doesn't completely meet the criteria given by the DETOX TO ZERO MRSL. The report from Intertek, dated 27.06.2018, shows that 7 substances were detected with concentration above the DETOX TO ZERO reporting limit. This affects 1 of the 11 priority chemical groups.

#### Findings:

Chromium (Cr total), CAS No. 7440-47-3, 33,443  $\mu$ g/L, Copper (Cu), CAS No. 7440-50-8, 94,573  $\mu$ g/L. Nickel (Ni), CAS No. 7440-02-0, 7,219  $\mu$ g/L. Zinc (Zn), CAS No. 7440-66-6, 130,823  $\mu$ g/L. Cadmium (Cd), CAS No. 7440-43-9, 0,197  $\mu$ g/L. Lead (Pb), CAS No. 7439-92-1, 1,68  $\mu$ g/L and Manganese (Mn), CAS No. 7439-96-5, 85,561  $\mu$ g/L.

The provided wastewater report (dyeing) doesn't completely meet the criteria given by the DETOX TO ZERO MRSL. The test report doesn't cover all requested parameters. The report from Intertek, dated 27.06.2018, shows that 9 substances were detected with concentration above the DETOX TO ZERO reporting limit. This affects 1 of the 11 priority chemical groups. Findings:

Chromium (total Cr), CAS No. 7440-47-3, 13,166  $\mu$ g/L. Copper (Cu), CAS No. 7440-50-8, 13,821  $\mu$ g/L. Nickel (Ni), CAS No. 7440-02-0, 13,445  $\mu$ g/L. Zinc (Zn), CAS No. 7440-66-6, 188,647  $\mu$ g/L. Arsenic (As), CAS No. 7440-38-2, 1,1  $\mu$ g/L. Cadmium (Cd), CAS No. 7440-43-9, 0,132  $\mu$ g/L. Lead (Pb), CAS No. 7439-92-1, 1,138  $\mu$ g/L. Mercury (Hg), CAS No. 7439-97-6, 0.129  $\mu$ g/L and Manganese (Mn), CAS No. 7439-96-5, 15,988  $\mu$ g/L.

The sampling of the tested incoming water and the sampling of waste water was done from a worker of UTENOS TRIKOTAZAS and not from the testing institute.

#### 2. MRSL

The facility has 340 chemicals in storage. 338 chemicals, identified by CAS No. meet the criteria given by the DETOX TO ZERO MRSL. 2 chemicals contain substances that are listed on the DETOX TO ZERO MRSL.

Summarized, UTENOS TRIKOTAZAS iston a good way to phase out hazardous chemicals. Most of the efforts to meet the DETOX TO ZERO by OEKO-TEX® criteria is already done. So the chance or reaching compliance until 2020 is given.



#### 3. General management

The facility is well maintained, clean and organized. OEKO-TEX® sees good approaches and a potential to continuously improve the performance. The DETOX TO ZERO by OEKO-TEX® report provides corrective actions to support the improvement of the facility.

The reached scoring of 90% shows that UTENOS TRIKOTAZAS already implemented far reaching measures to meet the criteria of DETOX TO ZERO by OEKO-TEX®. A working management system is implemented, chemicals and production processes managed in a good manner. However, there still are some issues that show room for improvement. The most important out of these is the storage of oil, waste oil and for chemicals which are not marked with name and the respective GHS warning symbols, have not yet been considered satisfactory.



# **Corrective Actions**

| Ma       | Decommendation   | ID                  | Suggested                                |
|----------|--|---------------------|--|
| No.      | Recommendation:  | ID                  | implementation by:                       |
| <u> </u> | Wastewater and sludge  |                     |  |
| 1.2      | To substitute the chemicals that cause positive findings in the wastewater.  | 1228                | 03/2019                                  |
| 2        | MRSL   |                     |  |
| 2.1      | To substitute the found products Adesivo tenax HT and Rewin KTE-D that contain substances listed on the DETOX TO ZERO MRSL.  | 1229                | 10/2018                                  |
|          |  |                     |  |
| 3        | General management   |                     |  |
| 3<br>3.2 | Chemical management  |                     |  |
|          |  | 1187                | 09/2018                                  |
|          | Chemical management 3.2.4 The company should indicate in the chemical register for all chemicals where they  | 1187                |  |
|          | Chemical management  3.2.4 The company should indicate in the chemical register for all chemicals where they are used.   |                     | 09/2018                                  |
|          | Chemical management 3.2.4 The company should indicate in the chemical register for all chemicals where they are used. 3.2.5 Chemical inventory register should contain where the chemicals are stored.   | 1188                | 09/2018<br>10/2018                       |
|          | <ul> <li>Chemical management</li> <li>3.2.4 The company should indicate in the chemical register for all chemicals where they are used.</li> <li>3.2.5 Chemical inventory register should contain where the chemicals are stored.</li> <li>3.2.8 The facility should use SDSs which conform to GHS rules.</li> </ul>   | 1188<br>1190        | 09/2018<br>10/2018                       |
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| 3.2      | <ul> <li>Chemical management</li> <li>3.2.4 The company should indicate in the chemical register for all chemicals where they are used.</li> <li>3.2.5 Chemical inventory register should contain where the chemicals are stored.</li> <li>3.2.8 The facility should use SDSs which conform to GHS rules.</li> <li>3.2.1 All chemical containers, boxes, filling stations, etc. should marked with name and the respective GHS warning symbols.</li> </ul> | 1188<br>1190        | 09/2018<br>10/2018<br>09/2018            |
| 3.2      | Chemical management 3.2.4 The company should indicate in the chemical register for all chemicals where they are used. 3.2.5 Chemical inventory register should contain where the chemicals are stored. 3.2.8 The facility should use SDSs which conform to GHS rules. 3.2.1 All chemical containers, boxes, filling stations, etc. should marked with name and the respective GHS warning symbols.  Environment, health & safety (EHS)                     | 1188<br>1190<br>379 | 09/2018<br>09/2018<br>10/2018<br>09/2018 |



## Liability

You are authorized to use this report for communication. This report incorporates a snapshot during a certain time period while the assessment was done and the audit was conducted. This report doesn't represent a full certification or any right to label or mark neither products nor facilities. The responsibility lies fully with the facility. This report is only a documentation if any of the eleven priority chemicals were detected and if the philosophy of the precautionary principle and precautionary action are taken. Furthermore the report should show if the philosophy of the right to know is lived and that data are publically available.

The report is valid until: 31.07.2019

OEKO-TEX®

Signature for OEKO-TEX®

Secretary General for OEKO-TEX®

**Georg Dieners** 

DTI Tekstil Teknologisk Institut

Signature Lead Auditor

Lead Auditor for OEKO-TEX®

Johnny Rodam